Detailed synthesis of the linker part and following conjugation of the chelator

The resin-bound and tert-butyl-protected binding motif (6) was dried in vacuo and split into three portions. The following coupling of the linker moiety was performed according to standard Fmoc protocol. Relative to the resin (3 x 0.1 mmol), 4 equiv. of Fmoc-L-2-Nal-OH were activated with 3.92 equiv. of HBTU (O-(Benzotriazol-1-yl)-N,N,N',N'-tetramethyluronium hexafluorophosphate) and 4 equiv. of DIPEA in DMF. After 2 min, the solution was added to the resin-immobilised Glutamate-urea-Lysine and shaken for 1 hour. The Fmoc-protecting group was cleaved with a mixture of DMF and piperidine (1:1). The product (7) was reacted with 4 equiv. of trans-4-(Fmoc-aminomethyl)cyclohexanecarboxylic acid (N-Fmoctranexamic acid) activated with 3.92 equiv. of HBTU and 4 equiv. of DIPEA. After deprotection of the Fmoc group with a mixture of DMF and piperidine (1:1), the conjugation of the chelator to (8) was performed using 3.95 equiv. HBTU and 4 equiv. of DOTA-tris(tBu)ester. The final product (PSMA-617) was cleaved from the resin and deprotected with trifluoroacetic acid (TFA), triisopropylsilane (TIPS) and water (95:2.5:2.5).

Analytical methods

For analytical (100 mm \times 4.6 mm) and semipreparative (100 mm \times 10 mm) RP-HPLC Chromolith RP-18e columns were used and eluted with a linear

gradient from 0 to 100% acetonitrile in water (0.1% TFA) over 6 min at a flow rate of 4 mL/min or 6 mL/min, respectively. The UV detector was adjusted for 214 and 254 nm, respectively.

MALDI-MS was carried out with a Daltonics Microflex system. A full-scan single mass spectrum was gained by scanning from m/z = 400 to 2000.

Determination of radiochemical stability, distribution coefficient and protein binding

For the radiochemical stability, 5 nmol of PSMA-617 was labeled with 70 MBq of [68 Ga]Ga $^{3+}$ eluate, 50 MBq of [67 Ga]GaCl $_3$ or 20 MBq of [177 Lu]LuCl $_3$, respectively. After applying the samples the TLC plate was placed in pre-equilibrated TLC chambers with 0.1 M sodium citrate. R_f ([67 Ga/ 68 Ga/ 177 Lu]Ga/LuCl $_3$) = 0.0; R_f ([67 Ga/ 68 Ga/ 177 Lu]Ga/Lu-PSMA-617) = 0.9. The respective TLC plate was cut in the middle and detected in a gamma counter (Packard Cobra II, GMI).

In order to analyze the lipophilicity, the distribution coefficient between n-octanol and HEPES (0.1 M; pH 7.4) (logD) was determined. [⁶⁸Ga]Ga-PSMA-617 was added in two-phase system under shaking, and samples were collected from both phases and analysed with a gamma counter.

Binding to serum proteins was analyzed on a SuperdexTM 75 5/150 GL column (GE Healthcare) after 1 hour incubation at 37 °C. The runs were

performed using phosphate-buffered saline (PBS; pH 7.4) as the mobile phase at a flow rate of 0.4 mL/min. The UV absorbance was measured at 280 nm.

Binding affinity assay procedure

The cell-based assay was performed using 10⁵ LNCaP cells/well. The radioligand (Glu-urea-Lys-(Ahx))₂-[⁶⁸Ga]Ga(HBED-CC) (*19*) was added as 0.75 nM solution to 12 different concentrations of non-labeled, ^{nat}Ga- or ^{nat}Lu-labeled PSMA-617 (from 0 to 5000 nM). After 1 hour incubation at 37 °C, the cells were washed with ice-cold PBS and the cell-bound radioactivity was measured in a gamma counter.

Internalization assay procedure

Briefly, 10⁵ LNCaP cells were incubated for 45 min with ⁶⁸Ga- or ¹⁷⁷Lulabeled PSMA-617 (32 nM) at 4 °C and 37 °C, respectively. 2-PMPA was used for confirmation of specific cellular uptake. The surface-bound radioactivity was removed with glycine · HCl (50 mM; pH 2.8) and the internalized fraction using 0.3 M NaOH. The collected fractions were measured in a gamma counter and calculated as %IA/10⁶ cells.

μPET imaging

For µPET imaging, the mice were anaesthetized (2% sevoflurane, Abbott) and placed into the small animal PET scanner (Inveon PET, Siemens). After a 20 min transmission scan, mice were injected with ⁶⁸Ga-labeled PSMA-617 and a 50 min dynamic scan and a static scan from 100 to 120 min p.i. was performed. Images were reconstructed iteratively using the space alternating generalized expectation maximization method (SAGE, 16 subsets, 4 iterations) applying median root prior correction and were converted to standardized uptake value (SUV) images. Quantitation was done using a ROI technique and expressed as SUVmean.