Targeting Fibroblast Activation Protein: Radiosynthesis and Preclinical Evaluation of an $^{18}$F-Labeled FAP Inhibitor

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Fibroblast activation protein (FAP) has emerged as an interesting molecular target used in the imaging and therapy of various types of cancers. $^{68}$Ga-labeled chelator-linked FAP inhibitors (FAPIs) have been successfully applied to PET imaging of various tumor types. To broaden the spectrum of applicable PET tracers for extended imaging studies of FAP-dependent diseases, we herein report the radiosynthesis and preclinical evaluation of an $^{18}$F-labeled glycosylated FAPI ($[^{18}$F$]FGlc$-FAPI). Methods: An alkyne-bearing precursor was synthesized and subjected to click chemistry-based radiosynthesis of $[^{18}$F$]FGlc$-FAPI by 2-step $^{18}$F-fluoroglycosylation. FAP-expressing HT1080 FAP cells were used to study competitive binding to FAP, cellular uptake, internalization, and efflux of $[^{18}$F$]FGlc$-FAPI in vitro. Biodistribution studies and in vivo small-animal PET studies of $[^{18}$F$]FGlc$-FAPI compared with $[^{68}$Ga$]Ga$-FAPI-04 were conducted in nude mice bearing HT1080 FAP tumors or U87MG xenografts. Results: $[^{18}$F$]FGlc$-FAPI was synthesized with a 15% radioactivity yield and a high radiochemical purity of more than 99%. In HT1080 FAP cells, $[^{18}$F$]FGlc$-FAPI showed specific uptake, a high internalized fraction, and low cellular efflux. Compared with FAPI-04 (half maximal inhibitory concentration [IC$_{50}$] = 32 nM), the glycoconjugate, $[^{18}$F$]FGlc$-FAPI (IC$_{50}$ = 167 nM), showed slightly lower affinity for FAP in vitro, whereas plasma protein binding was higher for $[^{18}$F$]FGlc$-FAPI. Biodistribution studies revealed significant hepatobiliary excretion of $[^{18}$F$]FGlc$-FAPI; however, small-animal PET studies in HT1080 FAP xenografts showed higher specific tumor uptake of $[^{18}$F$]FGlc$-FAPI (4.5 percent injected dose per gram of tissue [%ID/g]) than of $[^{68}$Ga$]Ga$-FAPI-04 (2 %ID/g). In U87MG tumor-bearing mice, both tracers showed similar tumor uptake, but $[^{18}$F$]FGlc$-FAPI showed a higher tumor retention. Interestingly, $[^{18}$F$]FGlc$-FAPI demonstrated high specific uptake in bone structures and joints. Conclusion: $[^{18}$F$]FGlc$-FAPI is an interesting candidate for translation to the clinic, taking advantage of the longer half-life and physical imaging properties of $^{18}$F. The availability of $[^{18}$F$]FGlc$-FAPI may allow extended PET studies of FAP-related diseases, such as cancer, but also arthritis, heart diseases, or pulmonary fibrosis.

Key Words: fibroblast activation protein; cancer-associated fibroblasts; $^{18}$F; $^{18}$F-fluoroglycosylation; PET

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he fibroblast activation protein (FAP) is a membrane-bound serine protease with dipeptidyl peptidase and endopeptidase activities (1). The regulation and role of FAP has been studied for almost 3 decades and has gained special attention as a highly expressed marker in the vast majority of epithelial tumors (2), as well as in fibrosis (3) and rheumatoid arthritis (4). More generally, FAP is associated with the pathologic and even nonpathologic remodeling of the extracellular matrix (5). The basal expression of FAP in healthy human tissue is considered very low, whereas in mice detectable levels of FAP expression were shown to be highest in the uterus, pancreas, submaxillary gland, and skin (6). In the case of cancer, FAP is not expressed on malignant tumor cells themselves, but on cancer-associated fibroblasts (CAFs), a nonmalignant cell subtype of the stroma, which is a major part of a tumor’s composition (7). However, even though recognized as nonmalignant cells, CAFs are heavily involved in tumor growth, migration, and progression of the disease by communicating with several cell types through the secretion of growth factors and chemokines (8). Not only is the mediating role of CAFs in cancer manifold, but also the cells originate from various sources. Endothelial cells, resident fibroblasts, adipocytes, and bone marrow–derived hematopoietic or mesenchymal stem cells have been described as putative precursors that differentiate into CAFs (9). Although low expression of FAP has been also shown on some CAF precursors, FAP overexpression by CAFs is a key characteristic and is often connected to a bad prognosis and outcomes for respective cancers (10). Several approaches targeting FAP have been made using antibodies (11,12), peptide prodrugs (13), or small molecules (14). However, limited success has been achieved in preclinical studies such that few candidates have entered clinical studies (15,16). The protein structure of FAP was described in 2005 (17), together with the first generation of FAP inhibitors (FAPIs) that showed good affinity but lacked selectivity. Second-generation FAPIs were structurally based on a quinoline amide core coupled to a 2-cyanoypyrrrolidine moiety (18); these demonstrated nanomolar affinity and selectivity for FAP with only a low affinity to other interfering dipeptidyl peptidases (19,20).
Recently, the development of PET ligands was successfully achieved by the introduction of a DOTA chelator coupled to an alkyl-piperazine spacer linked to the quinoline core and labeled with $^{68}$Ga (21,22). A $^{68}$Ga-labeled FAPI tracer ($^{68}$GaGa-FAPI-04; Fig. 1) demonstrated high tumor-to-organ ratios and fast elimination in preclinical experiments. Moreover, first-in-human PET studies with $^{68}$GaGa-FAPI-04 revealed the excellent visualization of a broad range of tumors, with high tumor-to-noise ratios and the successful imaging of tumor metastases (23,24). In addition, derivatives of FAPI-04 are under development that may allow radiolabeling with $^{177}$Lu for application in endoradiotherapy, provided that the biologic half-life is appropriate for the therapeutic demand (25).

We here report an alkyne-bearing version of FAPI-04 and its use as a precursor for the click chemistry–based synthesis of an $^{18}$F-labeled FAPI. In previous studies, we demonstrated that the introduction of $^{18}$F-labeled glycosyl moieties could positively influence the clearance behavior of a radiotracer (26–28), and the glycosylation of biomolecules has been frequently shown to improve the in vivo stability in blood and allows for the optimization of active drug delivery (29,30). Therefore, herein, we present the radiosynthesis and preclinical evaluation of an $^{18}$F-labeled glycosylated FAPI ($^{18}$F]FGlc-FAPI; Fig. 1) as a new $^{18}$F-fluoroglycosylated FAP ligand. In direct comparison with a $^{68}$GaGa-FAPI-04, we report biodistribution studies and small-animal PET studies of $^{18}$F]FGlc-FAPI in nude mice xenografts of FAP-positive tumors.

MATERIALS AND METHODS

General

The stably FAP-transfected fibrosarcoma cell line HT1080hFAP and the precursor FAPI-04 were kindly provided by Professor Uwe Haberkorn (University Hospital Heidelberg, Germany).

Chemistry

The syntheses of all nonradioactive compounds, including the reference compound FGlc-FAPI and the radiosyntheses of $^{68}$GaGa-FAPI-04 and $^{177}$LuLu-FAPI-04 are described in detail in the supplemental information supplemental materials are available at http://jnm.snmjournals.org).

Radiosynthesis of $^{18}$F]FGlc-FAPI

Starting from the tosylate precursor 1, 2,3,4-tri-O-acetyl-6-deoxy-6-$^{18}$Ffluoroglucosyl azide ([18]F]2) was prepared, isolated, and deacetylated with NaOH (270 µL, 60 mM) at 60°C for 5 min as described before (27). To the crude product 6-deoxy-6-$^{18}$Ffluoroglucosyl azide ([18]F]3), a mixture of phosphate buffer (270 µL, 0.5 M, pH 8), Cu(OAc)$_2$ (20 µL, 4 mM), tris(3-hydroxypropylaziridinyl)methane (THPTA; 20 µL, 20 mM), sodium ascorbate (20 µL, 0.1 M), and alkyne 11 (1 mM, 400 µL) was added and the reaction was stirred for 15 min at 60°C. The radiochemical yield of $^{18}$F]FGlc-FAPI was 52%–85% as determined by analytic high-performance liquid chromatography (HPLC) (method 2) from a sample withdrawn from the reaction mixture. Purification of $^{18}$F]FGlc-FAPI was performed by semipreparative HPLC (method 1, retention time = 10.3 min). The product fraction was diluted with water and passed through a RP-18 cartridge (Seph-Pak light C18; Waters). $^{18}$F]FGlc-FAPI was eluted with ethanol (2 mL) and after evaporation of the solvent, $^{18}$F]FGlc-FAPI was formulated with 0.9% saline. Starting from $^{18}$F]fluorodeoxyglucose (500–1,000 MBq), $^{18}$F]FGlc-FAPI was obtained in a radioactivity yield of 30–130 MBq (6%–15%, referred to $^{18}$F-fluorodeoxyglucose) in a total synthesis time of 90–110 min in specific activities of 30–200 GBq/µmol (n = 11).

Plasma Protein Binding

The binding of tracers to plasma proteins was determined using a microcolumn separation method. The radiotracer (1 µL, 100–500 kBq) was added to human plasma (100 µL) and incubated for 10 min at 37°C. The microcolumns (illustra MicroSpin G-50 columns; GE Healthcare) were preconditioned as described by the manufacturer and a sample of the plasma (50 µL) was carefully applied to the resin. The columns were placed in an Eppendorf tube and centrifuged (2 min, 2000g). The eluate and the remaining resin were both collected separately and measured using a γ-counter. The radioactivity that eluted from the resin, representing the plasma protein bound tracer, was calculated as percentage of the total amount of radioactivity in the sample. The experiment was performed twice each in triplicate.

In Vitro Studies

The determination of logD$_{2,4}$ (performed in triplicate in two independent experiments), tracer stability in human serum (analyzed by radio-HPLC using method 5 ($^{18}$F]FGlc-FAPI) or method 4 ($^{68}$Ga Ga-FAPI-04)), cellular uptake (performed in quadruplicate for each time point and calculated as percentage injected dose [%ID]/10$^6$ cells), internalization, and efflux (each performed in quadruplicate in 2 independent experiments) were performed as previously reported (28). HT1080hFAP cells were cultivated in Dulbecco modified Eagle medium containing 10% fetal calf serum at 37°C and a CO$_2$ content of 5% and seeded to 48-well plates until reaching 80%–100% confluence.

Competitive FAP Binding Assay

Competitive binding experiments were performed in 96-well plates using $^{177}$LuLu-FAPI-04 as radioligand. For this, HT1080hFAP cells (100,000 cells/well) were seeded 24 h before the experiment and washed with medium once before application of the nonradioactive test substances FGlc-FAPI, FAPI alkylate 11, Ga-FAPI-04, and DOTAFAPI-04 in concentrations ranging from 1 nM to 5 µM in 90 µL of medium. For FGlc-FAPI, FAPI alkylate 11, and DOTA-FAPI-04 the concentrations were achieved by weighting and dissolving of the substance, for Ga-FAPI-04 by HPLC measurement using a calibration curve. $^{177}$LuLu-FAPI-04 was subsequently added (in 10 µL of medium, ~0.1 MBq/well) and incubated for 60 min at 37°C. After setting the plate on ice, the cells were washed with medium and cold phosphate-buffered saline. Finally, the cells were lysed with 1 M NaOH and counted. Half maximal inhibitory concentration (IC$_{50}$) values were calculated using Prism 6.0 Software (GraphPad, One-Site Fit logIC$_{50}$ from the raw data (in cpm). The experiments were performed in triplicate, and 2–3 independent experiments were conducted.
Tumor Xenotransplantation

All animal experiments were approved by the local animal protection authorities (Government of Central Franconia, Germany, no. 55.2.18 2532-2-279) and performed in accordance with the relevant European Union guidelines and regulations. Female athymic nude mice (CD1-FoxN1/nu, homozygous) were obtained from Charles River Laboratories (Germany) at 4 wk of age and were kept under standard conditions (12 h light/dark) with nude mice food and water available ad libitum for at least 5 wk. Viable cells were harvested, suspended in phosphate-buffered saline/Matrixgel (Corning, Inc.) (1:1, 100 μL), and injected subcutaneously in the left (5 × 10^6 HT1080FAP cells/mouse or 2 × 10^6 U87MG cells/mouse) back of the mice. The body weight and diameter of each tumor were determined and documented every 2–3 days. Two to four weeks after inoculation, the mice, now weighing about 30 g and bearing tumors of 6.5–15 mm (for HT1080FAP) and 2.5–7 mm (for U87MG) in diameter, were used for biodistribution and small-animal PET studies.

Biodistribution

The tumor-bearing mice were anesthetized with O_2/isoflurane (2%–3% isoflurane, 1.2 L/min O_2) and laid on a heating pad (37°C). About 1–2 MBq (100 μL) of [^{18}F]FGlc-FAPI (and 30 nmol/mouse of FAPi alkyne 11 as blocking substance) were injected via the tail vein. The mice were then transferred to a cage and allowed to recover from anesthesia. The mice were euthanized by cervical dislocation under deep isoflurane anesthesia at 30 min (n = 2), 60 min (n = 2), 60 min (coincidence of 11, n = 2), and 90 min (n = 2) after injection, and samples from tissues and blood were removed and weighed and radioactivity counted in the γ-counter. The results are presented as percentage injected dose per gram of tissue (%ID/g), and tumor-to-organ ratios were calculated thereof. The values are given as mean ± SD.

Small-Animal PET Imaging

Mice bearing xenografted HT1080hFAP or U87MG tumors were laid on a heating pad (37°C) and were anesthetized using O_2/isoflurane (2%–3% isoflurane, 1.2 L/min O_2). A venous access was laid into the tail vein of the animals, and the cannula was fixed by an instant adhesive on the tail. The mice were transferred to an Inveon microPET scanner (Siemens Healthcare), tempered by a heating pad (37°C). A dynamic PET scan was started from 0 to 60 min after injection of 2–5 MBq of [^{18}F]FGlc-FAPI (n = 2–3) or 3–5 MBq of [^{68}Ga]Ga-FAPI-04 (n = 2–5) in 100 μL of isotonic saline solution. For 3 mice, a 15 min-static scan was acquired at 120 min after tracer injection. The blocking experiments were performed by coinjection of [^{18}F]FGlc-FAPI and alkyne 11 (30 or 100 nmol/animal, n = 3). After iterative maximum a posteriori image reconstruction of the decay- and attenuation-corrected images, regions of interest were defined using the software PMOD (PMOD Technologies LLC). The mean radioactivity concentration within the regions of interest was converted to %ID/g and provided as mean value ± SD.
[177Lu]Lu-FAPI-04 as a radioligand in HT1080hFAP cells (Fig. 3A). The test compounds FGlc-FAPI, alkyne 11, FAPI-04, and Ga-FAPI-04 showed IC50 values in a range from double- to triple-digit nanomolar concentrations (Table 1). Due to differences in the assay setup, the IC50 values were in general higher than values reported in the literature (22). All 4 FAPI derivatives led to the displacement of [177Lu]Lu-FAPI-04 of about 75%–95%, whereas DOTA derivatives showed a 3- to 5-fold-higher affinity for FAP compared with alkyne 11 and FGlc-FAPI. We also determined the binding to the structurally related peptidase dipeptidyl peptidase 4 (DPP4, CD26), which is highly expressed on blood cells and memory T cells and, in its soluble form, is present in blood plasma. In direct comparison to FAPI-04, the glycoconjugate FGlc-FAPI and FAPI-alkyne showed comparable IC50 values in the micromolar range, confirming the binding selectivity of FGlc-FAPI for FAP (Table 1, Supplemental Fig. 5).

![FIGURE 3.](image)

**FIGURE 3.** (A) Competitive binding in HT1080hFAP cells of 4 reference compounds against [177Lu]Lu-FAPI-04 (n = 6–9). (B) Tracer uptake of [18F]FGlc-FAPI in HT1080hFAP cells, with and without blocking using FAPI alkyne 11 as a competitor (n = 4). (C) Internalization of [18F]FGlc-FAPI in HT1080hFAP cells and efflux of [18F]FGlc-FAPI out of HT1080FAP cells after 1 h incubation and exchange by fresh medium. Each data point represents mean ± SD (n = 8).

TABLE 1

<table>
<thead>
<tr>
<th>Compound</th>
<th>IC50 (FAPI) MW ± SD (n = 3)</th>
<th>IC50 (DPP4) MW ± SD (n = 2)</th>
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<tr>
<td>FAPI-alkyne (11)</td>
<td>109 ± 60 nM 9.5 μM</td>
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</tr>
<tr>
<td>FGlc-FAPI</td>
<td>167 ± 110 nM 26.6 μM</td>
<td></td>
</tr>
<tr>
<td>FAPI-04</td>
<td>49 ± 22 nM 7.9 μM</td>
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</tr>
<tr>
<td>Ga-FAPI-04</td>
<td>32 ± 7 nM* Not determined</td>
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</tr>
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</table>

*n = 2.

[18F]FGlc-FAPI showed specific uptake in HT1080hFAP cells of 6.6% ± 0.8% after 60 min of incubation, which could be significantly blocked by the addition of alkyne 11 to between 3% and 7% (Fig. 3B). Additionally, FAP-negative MCF-7 cells did not show any significant uptake of [18F]FGlc-FAPI, suggesting specific FAP-mediated uptake of [18F]FGlc-FAPI in HT1080hFAP cells (Supplemental Fig. 6). [18F]FGlc-FAPI showed a fast cellular uptake (>4% after 5 min, Fig. 3B) with a rapid and high internalization rate in HT1080hFAP cells (95% after 5–120 min; Fig. 3C), confirming results for [177Lu]-labeled FAPI derivatives reported by Lindner et al. (22). After 60 min of incubation with [18F]FGlc-FAPI, 75% of the tracer was still internalized, demonstrating the low cellular efflux rate of [18F]FGlc-FAPI in vitro (Fig. 3C).

Biodistribution of [18F]FGlc-FAPI

Biodistribution studies of [18F]FGlc-FAPI in HT1080hFAP tumor-bearing mice revealed tumor uptake of 1.6%–2.0 %ID/g (n = 2, Table 2, Supplemental Fig. 7A), with high retention from 30 to 90 min after injection. The tracer uptake was shown to be specific by the coinjection of [18F]FGlc-FAPI together with 11 (30 nmol/mouse), demonstrating diminished tumor uptake by 56% at 60 min after injection (0.9 ± 0.2 %ID/g, n = 2, Table 2, Supplemental Fig. 7B). Notably, partial necrosis of the tumors was observed, such that the tumor uptake of [18F]FGlc-FAPI was heterogeneous and moderate. Biodistribution studies of [18F]FGlc-FAPI also demonstrated pronounced uptake in the liver and intestine, suggesting a hepatobiliary excretion pathway for [18F]FGlc-FAPI. The observed uptake in the bones (femur) was constant over time, similar to the uptake in tumors, and could be blocked by approximately 80% (3.4 %ID/g vs. 0.6 %ID/g, n = 2, Table 2, Supplemental Fig. 7B), suggesting specific binding to bone marrow. Similarly, the concentration of [18F]FGlc-FAPI in the blood was diminished under blocking conditions (Table 2, Supplemental Fig. 7B).

Small-Animal PET Imaging

For a proof-of-concept study and an assessment of the tracer performance of [18F]FGlc-FAPI in comparison to [68Ga]Ga-FAPI-04, small-animal PET studies using HT1080hFAP xenografts were conducted. Dynamic measurements over the course of 60 min after injection revealed fast biodistribution and specific uptake in HT1080hFAP tumors in vivo, both for [18F]FGlc-FAPI and for [68Ga]Ga-FAPI-04 (Fig. 4). Tumor uptake of [18F]FGlc-FAPI was limited to intact tumor tissue, as necrotic areas inside the tumor did not show any significant tracer uptake (Fig. 4A). At an early time point after tracer injection (10 min after injection), [18F]FGlc-FAPI reached...
a tumor uptake of 4.6 %ID/g and showed retention in the tumor over the time period of the PET scan (Fig. 4C). In comparison, $^{68}$GaGa-FAPI-04 showed a lower tumor uptake of 2.1 %ID/g (Fig. 4B, D), though homogenous tracer distribution was noted in the tumors.

As an alternative tumor model for FAP-transfected HT1080 cancer cell xenografts, we generated U87MG xenografts for PET imaging studies. In vitro, U87MG cells lack FAP expression, however, U87MG xenograft tumors are FAP-positive in vivo, which is ascribed to the recruitment and activation of mouse fibroblasts (CAF) (33). In these more homogeneous growing tumors, a similarly high uptake of $^{18}$FFGlc-FAPI and $^{68}$GaGa-FAPI-04 was observed (7% ID/g, Figs. 5A and 5B). Interestingly, $^{68}$GaGa-FAPI-04 reached maximum uptake at 15 min after injection, which subsequently slightly decreased. However, the tumor uptake of $^{18}$FFGlc-FAPI slightly but constantly increased, beginning from an initial rapid uptake phase at 10 min after injection to the end of the total scan time of 60 min (Fig. 5B). The high tumor retention of $^{18}$FFGlc-FAPI has been additionally proven by PET scans at 120–130 min after injection (Supplemental Fig. 8).

Unexpectedly, a high and specific uptake of $^{18}$FFGlc-FAPI was also detected in bone structures, for example, in the joints, spine, skull, and shoulders (Fig. 5C, Supplemental Fig. 9), as demonstrated by uptake of around 6 %ID/g in the knee joints (Figs. 5C and 5D). However, $^{68}$GaGa-FAPI-04 accumulated in the knee joints to a lower extent (2.8 ± 1.4 %ID/g). Blocking studies confirmed the specific uptake of $^{18}$FFGlc-FAPI in the knee joint region ($^{18}$FFGlc-FAPI: 6.0 ± 2.5 %ID/g vs. blocking: 0.36 ± 0.06 %ID/g; n = 4–6, all values for 55 min after injection, Fig. 5D). Both tracers showed fast blood clearance (Fig. 5E). However, contrary to the low concentration of $^{68}$GaGa-FAPI-04 in the blood at 55 min after injection, $^{18}$FFGlc-FAPI showed a higher residual blood concentration than $^{68}$GaGa-FAPI-04 (Fig. 5E, insert).

### TABLE 2

<table>
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<tr>
<th>Tissue</th>
<th>30 min</th>
<th>60 min</th>
<th>90 min</th>
<th>60-min blocking</th>
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<tr>
<td>Blood</td>
<td>2.3 ± 0.9</td>
<td>1.1 ± 0.6</td>
<td>0.7 ± 0.2</td>
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<tr>
<td>Lung</td>
<td>1.5 ± 0.2</td>
<td>0.8 ± 0.3</td>
<td>0.5 ± 0.2</td>
<td>0.3 ± 0.1</td>
</tr>
<tr>
<td>Liver</td>
<td>4.0 ± 1.4</td>
<td>2.2 ± 0.1</td>
<td>1.7 ± 0.2</td>
<td>2.9 ± 1.2</td>
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<td>Kidney</td>
<td>1.7 ± 0.1</td>
<td>1.5 ± 0.3</td>
<td>1.0 ± 0.2</td>
<td>1.4 ± 0.3</td>
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<tr>
<td>Heart</td>
<td>1.3 ± 0.5</td>
<td>0.7 ± 0.5</td>
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<tr>
<td>Spleen</td>
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<td>0.5 ± 0.1</td>
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<tr>
<td>Brain</td>
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<td>0.07 ± 0.03</td>
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</tr>
<tr>
<td>Muscle</td>
<td>1.5 ± 0.3</td>
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<td>0.9 ± 0.2</td>
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<tr>
<td>Femur</td>
<td>3.2 ± 0.5</td>
<td>3.4 ± 0.6</td>
<td>2.6 ± 0.5</td>
<td>0.6 ± 0.8</td>
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<tr>
<td>HT1080hFAP Tumor</td>
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<td>2.0 ± 0.5</td>
<td>1.6 ± 0.2</td>
<td>0.9 ± 0.2</td>
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<tr>
<td>Intestine</td>
<td>6.1 ± 4.4</td>
<td>6.4 ± 6.0</td>
<td>5.2 ± 6.1</td>
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</table>

Data are mean ± SD (n = 2).

**FIGURE 4.** Representative small-animal PET images and time–activity-curves of HT1080hFAP xenografts using $^{18}$FFGlc-FAPI (A, C) and $^{68}$GaGa-FAPI-04 (B, D) and respective blocking experiments with competitor 11 (30 nmol/mouse).
DISCUSSION

To take advantage of the favorable properties of $^{18}$F, we envisaged the design and synthesis of the alkyne-bearing FAPI derivative 11, rendering click chemistry–based $^{18}$F-fluoroglycosylation feasible for the radiosynthesis of a new $^{18}$F-labeled FAPI glycoconjugate, $[^{18}\text{F}]$FGlc-FAPI. $^{18}$F-fluoroglycosylation is well established in our laboratory and has proven its potential in the development of new PET radiopharmaceuticals (26,34). We have optimized an automated synthesis module for $^{18}$F-glycosylation, successfully running the radiosynthesis of 4 different $^{18}$F-glycoconjugates in a reliable manner, with a robust radioactivity yield of 15%–20% (35). Currently, the module is used in a clean room laboratory for the good manufacturing practice–compliant manufacture of $^{18}$F-glycoconjugates, such as $[^{18}\text{F}]$FGlc-FAPI, to facilitate first-in-humans PET imaging studies.

In vitro, cellular uptake in FAP-transfected human fibrosarcoma cells, ligand binding, internalization, and efflux of $[^{18}\text{F}]$FGlc-FAPI were similar to those of $[^{68}\text{Ga}]$Ga-FAPI-04, as expected. However, FAP binding affinity was 5 times lower for $[^{18}\text{F}]$FGlc-FAPI, but still within the 3-digit nanomolar range. Also, plasma protein binding and lipophilicity were distinctly higher for $[^{18}\text{F}]$FGlc-FAPI than $[^{68}\text{Ga}]$Ga-FAPI-04. The replacement of the hydrophilic gallium complex with a triazolyl glucosyl moiety (Fig. 1) induced lipophilicity in the molecule under physiologic conditions (pH 7.4) and increased the logD$_{7.4}$ value from −2.4 to −1.0. This increase in lipophilicity is in agreement with higher binding to plasma proteins. In fact, the difference in blood-plasma binding between $[^{18}\text{F}]$FGlc-FAPI (45%) and $[^{68}\text{Ga}]$Ga-FAPI-04 (10%) was the most striking difference of all measured in vitro results. The most abundant plasma protein, serum albumin, binds a large diversity of small organic molecules to shield their lipophilic character, thereby increasing their solubility in plasma and prolonging the circulating half-life, as shown by our in vivo results for $[^{18}\text{F}]$FGlc-FAPI compared with $[^{68}\text{Ga}]$Ga-FAPI-04.

In agreement to increased plasma protein binding and lipophilicity, biodistribution studies of $[^{18}\text{F}]$FGlc-FAPI in mice revealed that the excretion of $[^{18}\text{F}]$FGlc-FAPI was through the kidneys as well as the hepatobiliary pathway, which was comparable to the recently reported biodistribution of $[^{64}\text{Cu}]$Cu-FAPI-04 (36). For comparison, $[^{68}\text{Ga}]$Ga-FAPI-04 is almost exclusively excreted by the kidneys and bladder (22). Clearly, a pronounced nonspecific uptake of $[^{18}\text{F}]$FGlc-FAPI in the liver and intestine may be a problem for the detection of abdominal FAP-positive lesions in tumor patients. Therefore, first-in-humans studies are necessary to clarify whether the excretion of $[^{18}\text{F}]$FGlc-FAPI in human is similar to that in mice or whether predominant renal elimination occurs in humans.

Our results of small-animal PET studies using HT1080hFAP xenografts demonstrated that $[^{18}\text{F}]$FGlc-FAPI specifically bound to the tumor, revealing equal or even higher tumor uptake values compared with $[^{68}\text{Ga}]$Ga-FAPI-04. However, PET images with higher tumor-to-background ratios were achieved with $[^{68}\text{Ga}]$Ga-FAPI-04 due to the lower plasma protein binding and, thereby, faster blood clearance of $[^{68}\text{Ga}]$Ga-FAPI-04. In addition, we performed small-animal PET studies in U87MG tumor–bearing mice, confirming previous studies that, in vivo, U87MG cells recruit activated FAP-positive fibroblasts or, by communicating with CAFs, express FAP (33); such cells were previously used for preclinical imaging including PET with $[^{68}\text{Ga}]$Ga-FAPI-04 (33,37).
The most eye-catching observation using $[^{18}F]FGlc-FAPI$ for PET imaging was its high uptake in bone structures in U87MG tumor–bearing mice. In comparison with $[^{68}Ga]GaGa-FAP$-04, the accumulation of $[^{18}F]FGlc-FAPI$ in the spine, femur, skull, knees, and shoulders was unexpectedly high. Blocking experiments revealed that $[^{18}F]FGlc-FAPI$ uptake was significantly diminished by coinjection of 11, suggesting specific binding of $[^{18}F]FGlc$-FAPI in these regions. In vivo defluorination of $[^{18}F]FGlc$-FAPI was excluded by the blocking experiments, and was, to date, never observed for $^{18}F$-fluoroglycosylated compounds.

Our in vitro and in vivo results demonstrated higher plasma protein binding of $[^{18}F]FGlc$-FAPI compared with $[^{68}Ga]Ga$Ga-FAP$-04$, negligible binding to DPP4-positive blood cells, and a prolonged circulation time in blood for $[^{18}F]FGlc$-FAPI. These may be the main reasons for the continuously slightly increasing tumor uptake over time (Fig. 5B), but also for the higher uptake of $[^{18}F]FGlc$-FAPI in the knee joints and in bone structures compared with $[^{68}Ga]Ga$Ga-FAP$-04$.

Tran et al. have reported FAP expression of freshly isolated osteogenic cells of nonhematopoietic origin, including multipotent bone marrow stromal cells (BMSCs) (38). The authors found that FAP-reactive T cells induced severe cachexia and dose-limiting bone toxicity in mice, which appeared to be the result of targeting of FAP-expressing multipotent BMSCs. Therefore, the in vivo accumulation pattern of $[^{18}F]FGlc$-FAPI may be ascribed to binding to the bone marrow in vivo. Moreover, it has been shown that BMSCs are capable of directed migration toward various tumor types (39), and BMSCs are a source of circulating stem cells that are recruited from the blood into peripheral solid organs in times of tissue remodeling (40). In the U87MG tumor–bearing nude mice model, such circulating murine BMSCs are potential precursor cells of CAFs that are recruited by stroma-building U87MG xenografts (9). Therefore, it is tempting to speculate that $[^{18}F]FGlc$-FAPI is capable of binding to FAP-positive BMSCs and circulating BMSCs, besides binding to FAP-positive CAFs in the tumor tissue. However, a significant role of the binding of $[^{18}F]FGlc$-FAPI to plasma proteins or most abundant proteins in the murine synovial fluid of the knee joints cannot be ruled out. Although preliminary in vitro experiments did not show significant binding to serum albumin, other shared proteins in plasma or synovial fluid, such as several immunglobulins (41), could bind and trap $[^{18}F]FGlc$-FAPI. $[^{68}Ga]Ga$Ga-FAP$-04$ also accumulated in bone structures, however, to a much lower extent than $[^{18}F]FGlc$-FAPI. A reason for this may be the extremely fast and not-adhesive clearance properties of $[^{68}Ga]Ga$Ga-FAP$-04$. The higher specific uptake of $[^{18}F]FGlc$-FAPI by bone structures compared with $[^{68}Ga]Ga$Ga-FAP$-04$ may be beneficial in monitoring FAP-dependent bone tissue remodeling in diseases such as rheumatoid arthritis by PET.

CONCLUSION

The glycoconjugate FAPI $[^{18}F]FGlc$-FAPI showed suitable in vitro and in vivo properties for the tumor imaging of FAP expression in mice, but slower in vivo clearance properties than $[^{68}Ga]Ga$Ga-FAP$-04$. Although hepatobiliary clearance of $[^{18}F]FGlc$-FAPI in mice could be a disadvantage for successful clinical translation, the high uptake of $[^{18}F]FGlc$-FAPI in murine bone structures may be an interesting property of this tracer. The glycoconjugate, $[^{18}F]FGlc$-FAPI, is a viable alternative $^{18}F$-labeled FAPI and a promising candidate for translation to the clinic for first-in-humans studies on FAP-dependent bone tissue remodeling in diseases such as rheumatoid arthritis by PET.

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