Quantitative ⁸⁹Zr Immuno-PET for In Vivo Scouting of ⁹⁰Y-Labeled Monoclonal Antibodies in Xenograft-Bearing Nude Mice

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Immuno-PET as a scouting procedure before radioimmunotherapy (RIT) aims at the confirmation of tumor targeting and the accurate estimation of radiation dose delivery to both tumor and normal tissues. Immuno-PET with ⁸⁹Zr-labeled monoclonal antibodies (mAbs) and $^{90}\mbox{Y-mAb}$ RIT might form such a valuable combination. In this study, the biodistribution of ⁸⁹Zr-labeled and ⁸⁸Y-labeled mAb (88Y as substitute for 90Y) was compared and the quantitative imaging performance of ⁸⁹Zr immuno-PET was evaluated. Methods: Chimeric mAb (cmAb) U36, directed against an antigen preferentially expressed in head and neck cancer, was labeled with ⁸⁹Zr using the bifunctional chelate N-succinyldesferrioxamine B (N-sucDf) and with ⁸⁸Y using the bifunctional chelate p-isothiocyanatobenzyl-1,4,7,10-tetraazacyclododecane-1,4,7,10-tetraacetic acid (p-SCN-Bz-DOTA). The radioimmunoconjugates were coinjected in xenograft-bearing nude mice, and biodistribution was determined at 3, 24, 48, 72, and 144 h after injection. 89Zr was evaluated and compared with ¹⁸F in phantom studies to determine linearity, resolution, and recovery coefficients, using a high-resolution research tomograph PET scanner. The potential of PET to quantify cmAb U36-N-sucDf-89Zr was evaluated by relating imagederived tumor uptake data (noninvasive method) to ⁸⁹Zr uptake data derived from excised tumors (invasive method). Results: ⁸⁹Zr-N-sucDf-labeled and ⁸⁸Y-p-SCN-Bz-DOTA-labeled cmAb U36 showed a highly similar biodistribution, except for sternum and thighbone at later time points (72 and 144 h after injection). Small differences were found in kidney and liver. Imaging performance of ⁸⁹Zr approximates that of ¹⁸F, whereas millimeter-sized (19-154 mg) tumors were visualized in xenograft-bearing mice after injection of cmAb U36-N-sucDf-89Zr. After correction for partial-volume effects, an excellent correlation was found between image-derived ⁸⁹Zr tumor radioactivity and γ -counter ⁸⁹Zr values of excised tumors ($R^2 = 0.79$). Conclusion: The similar biodistribution and the favorable imaging characteristics make ⁸⁹Zr a promising candidate for use as a positron-emitting surrogate for ⁹⁰Y.

Key Words: ⁸⁹Zr; PET; monoclonal antibodies; xenograft-bearing nude mice; ⁹⁰Y

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he use of radiolabeled monoclonal antibodies (mAbs) for the improvement of diagnosis and treatment of cancer continues to be an expanding area of research (1). The potential of this approach was demonstrated by, among others, ibritumomab tiuxetan (Zevalin; IDEC Pharmaceuticals), the first radioimmunotherapy (RIT) procedure that received approval by the U.S. Food and Drug Administration, in 2002 (2). Initially, the ibritumomab tiuxetan regimen (for treating non-Hodgkin's lymphoma) consisted of an imaging procedure for which the chelate-coupled mAb ibritumomab tiuxetan was labeled with ¹¹¹In, followed 1 wk later by an RIT procedure for which the same conjugate was labeled with ⁹⁰Y.

⁹⁰Y has a physical half-life of 64.1 h and emits highenergy β -particles (100% β -, $E_{\beta-max} = 2.28$ MeV). The absence of y-ray emission minimizes dose radiation burden for medical personnel and relatives and enables outpatient treatment. Whereas these characteristics make ⁹⁰Y attractive for therapy, the lack of associated photon emission does not allow external imaging of the in vivo distribution of the ⁹⁰Y-labeled antibody. Attempts have been made to use the ⁹⁰Y-associated bremsstrahlung for these purposes, but because of low bremsstrahlung photon counts, high amounts of 90 Y would be needed for quantitative imaging (3,4). For this reason, the method was judged to be of limited practical value for tracer imaging procedures. In practice, it is customary to use 111 In (half-life, 67.3 h; $\gamma\text{-rays},\,171$ and 245 keV) as a γ -emitting surrogate for tracing the biodistribution of ⁹⁰Y in RIT trials (5–7). For coupling to mAbs, the DOTA chelator is generally used because it binds these 3-valent radionuclides with a very high stability (8).

Performing radioimmunoscintigraphy as a tracer imaging procedure before RIT enables the confirmation of tumor targeting and the estimation of radiation dose delivery to both tumor and normal tissues. At least 3 requirements need to be met for optimal use of an imaging radioimmunoconjugate as a predictor of a therapeutic radioimmunoconjugate. First, imaging and RIT conjugates should have similar biodistribution. Second, radionuclides used for imaging and

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RIT should have similar physical half-lives, preferably matching the biologic half-lives of mAbs. Third, procedures for quantification of uptake and subsequent dose calculations should be reasonably accurate. With respect to the last requirement, mAb distribution has been estimated using planar gamma-camera imaging and SPECT. These procedures, however, have intrinsic limitations with respect to quantification, primarily on account of scatter and partial absorption of γ -photons in the tissue of a patient. Because of more accurate scatter and attenuation corrections, PET is better qualified for tracer quantification. Besides, PET provides superior spatial and temporal resolution for imaging.

In our search for candidate positron emitters for PET with mAbs (immuno-PET), we set up the production, purification, and antibody labeling of 89Zr (half-life, 78.4 h) and 124I (half-life, 100.3 h), as these tracers have physical half-lives that are compatible with the time needed for mAbs to achieve optimal tumor-to-nontumor ratios (typically 2-4 d for intact mAbs). Of these isotopes, ⁸⁹Zr (22.6% β^+ , $E_{\beta+max} = 0.897$ MeV; Fig. 1) can be obtained with high radionuclidic purity by a (p,n) reaction on ⁸⁹Y, an element that is an ideal target material because of its 100% natural abundance. Recently, stable coupling of ⁸⁹Zr to mAbs was accomplished using the chelate N-succinyldesferrioxamine B (N-sucDf) and new linker chemistry based on amide bond formation (10). In addition, preliminary in vitro data indicated residualization of the radionuclide after internalization of ⁸⁹Zr-labeled mAbs by tumor cells, a phenomenon also observed with ¹¹¹In and ⁹⁰Y but not with ¹³¹I and ¹⁸⁶Re (I. Verel, et al., unpublished data).

Taking these considerations into account, it was postulated that immuno-PET with ⁸⁹Zr-labeled mAbs might be a useful scouting procedure for ⁹⁰Y-mAb RIT. In the present study, the potential of this approach was evaluated by studying the biodistribution of both conjugates on coinjection and by assessing the quantitative imaging performance of ⁸⁹Zr immuno-PET. For this purpose, nude mice with head-andneck squamous cell carcinoma (HNSCC) xenografts were used as an in vivo model, chimeric mAb (cmAb) U36 was used for HNSCC targeting, a high-resolution research to-



FIGURE 1. Simplified ⁸⁹Zr decay scheme (modified from ICRP publication (9)). Only transitions in excess of 0.1% abundance are shown. EC = electron capture; IT = isomeric transition; $t_{1/2}$ = half-life.

mograph (HRRT) 3-dimensional (3D) PET scanner was used for imaging, and ⁸⁸Y (half-life, 107 d) was used instead of ⁹⁰Y to enable counting in a γ -counter. Biodistribution of cmAb U36-*N*-sucDf-⁸⁹Zr and cmAb U36-*p*-SCN-Bz-DOTA-⁸⁸Y conjugates was studied up to 6 d after injection. In addition, the potential of PET to quantify cmAb U36-*N*sucDf-⁸⁹Zr was evaluated by relating image-derived tumor uptake data (noninvasive method) to ⁸⁹Zr data derived from excised tumors (invasive method).

MATERIALS AND METHODS

mAb

Selection, production, and characterization of cmAb U36 have been described elsewhere (11).

Production and Isolation of ⁸⁹Zr

The improved procedure for ⁸⁹Zr production and isolation has been described recently in detail (*10*). Briefly, ⁸⁹Zr was produced via a (p,n) reaction on natural ⁸⁹Y by irradiating an ⁸⁹Y-layer on a copper support (14-MeV protons). The irradiated ⁸⁹Y-layer was dissolved in 2 mol/L HCl and, after addition of hydrogen peroxide, loaded onto a hydroxamate column. This column was washed with 2 mol/L HCl and sterile water to remove radionuclidic impurities and the bulk nonradioactive ⁸⁹Y and was eluted with 1 mol/L oxalic acid to obtain 99.99% pure ⁸⁹Zr.

Radiolabeling

Preparation of ⁸⁹Zr-Labeled cmAb U36. cmAb U36 was premodified with the chelate desferrioxamine B mesylate (Df) (Desferal; Novartis) via an amide linkage and labeled with ⁸⁹Zr according to recently described novel procedures (10). Df was succinylated (*N*-sucDf), temporarily filled with Fe(III), and coupled to mAbs by means of a tetrafluorophenol-*N*-sucDf-ester. On average, 1 Df-chelate per mAb molecule was conjugated. After premodification of the mAb, as well as after labeling of the premodified mAb with ⁸⁹Zr, the mAb solution was purified using a PD-10 column (Pharmacia Biotech), eluting with 5 mg/mL gentisic acid (pH 5). For biodistribution studies, cmAb U36-*N*sucDf was labeled with 155 MBq ⁸⁹Zr and 2.2 mg mAb in a volume of 2.3 mL. For PET imaging studies, the reaction conditions were 3.6 mg premodified cmAb U36, 460 MBq ⁸⁹Zr, and a reaction volume of 6 mL.

Preparation of ⁸⁸Y-Labeled cmAb U36. cmAb U36 was conjugated with p-isothiocyanatobenzyl-1,4,7,10-tetraazacyclododecane-1,4,7,10-tetraacetic acid (p-SCN-Bz-DOTA; Macrocyclics), essentially as described by Hnatowich et al. (12). All steps were performed under strict metal-free conditions. A 50-fold molar excess of p-SCN-Bz-DOTA was added to cmAb U36 (10 mg/mL) in 0.1 mol/L NaHCO₃ buffer, pH 8.2, and incubated for 30 min at room temperature. Approximately 2 p-SCN-Bz-DOTA moieties were conjugated per mAb molecule. Nonconjugated chelator was removed by extensive dialysis against metal-free 0.25 mol/L NH₄OAc, pH 5.4. After dialysis, the chelated mAb was diluted in 0.25 mol/L NH₄OAc, pH 5.4, to a concentration of 1 mg/mL and stored at -20°C. cmAb U36-p-SCN-Bz-DOTA was labeled with 88 Y (E_{main y-energies} = 898 and 1,836 keV, 93.4% and 99.3% abundance, respectively) (74 MBq/mL; Isotope Products Europe Blaseg) by adding 5.6 MBq ⁸⁸YCl₃ to 100 µg premodified cmAb U36 in 0.25 mol/L NH₄OAc, pH 5.4. After incubation for 60 min at 45°C, unbound ⁸⁸Y was removed using a PD-10 column eluted with phosphate-buffered saline, 0.5% bovine serum albumin.

Analyses

All conjugates were analyzed by instant thin-layer chromatography and high-performance liquid chromatography (for ⁸⁹Zr-conjugates) or fast protein liquid chromatography (for ⁸⁸Y-conjugates) for radiochemical purity, by sodium dodecylsulfate–polyacrylamide gel electrophoresis (SDS-PAGE) for integrity, and by a cellbinding assay for immunoreactivity.

High-performance liquid chromatography monitoring of the synthesis of cmAb U36-*N*-sucDf-⁸⁹Zr was performed as described previously (*10*). Fast protein liquid chromatography was performed with a Biosep Sec S3000 column (300×7.8 mm; Phenomenex) with a phosphate-buffered saline solution, pH 7.4, as eluent.

Instant thin-layer chromatography of radiolabeled mAbs was performed on silica gel–impregnated glass fiber sheets (Gelman Sciences Inc.). As the mobile phase, a citrate buffer concentration of 20 mmol/L, pH 5.0, was used for ⁸⁹Zr-labeled mAbs, and a concentration of 0.15 mol/L, pH 6.0, was used for ⁸⁸Y-labeled mAbs.

A germanium(lithium) detector coupled to a multichannel analyzer was used for absolute quantification of ⁸⁹Zr and for calibration of other detectors. Routine single-isotope radioactivity measurements of ⁸⁸Y and ⁸⁹Zr were performed with a dose calibrator or a γ -counter (LKB-Wallac, 1282 CompuGamma; Pharmacia). For quantification in a dose calibrator, the ⁵⁴Mn mode was used, multiplying the displayed amount of activity by a factor of 0.67 when measuring ⁸⁹Zr, and multiplying by a factor of 0.43 when measuring ⁸⁸Y. Quantification in a γ -counter was performed on the 909-keV γ -energy of ⁸⁹Zr and on the 898-keV γ -energy of ⁸⁸Y. For the dual-isotope counting of biodistribution studies, the 511-keV γ -energy of ⁸⁹Zr and the 1,837-keV γ -energy of ⁸⁸Y were used. Crossover corrections from one radionuclide into the alternate window were performed using a standard of each radionuclide.

The integrity of the radioimmunoconjugates was monitored by electrophoresis on a Phastgel System (Pharmacia Biotech) using preformed 7.5% SDS-PAGE gels under nonreducing conditions. Analysis and quantification of the radioactivity in the bands were performed with Phosphor Imager (B&L-Isogen Service Laboratory) screens and subsequent scanning by a Phosphor Imager.

In vitro binding characteristics of radiolabeled mAbs were determined in an immunoreactivity assay essentially described by Lindmo et al. (13), using UM-SCC-11B cells fixed in 0.1% glutaraldehyde.

Biodistribution

Nude mice bearing subcutaneously implanted human xenografts of the cell line HNX-OE were used. Female mice (athymic nu/nu, 21-31 g; Harlan CPB) were 10-14 wk old at the time of the experiments. All animal experiments were performed according to National Institutes of Health principles of laboratory animal care (*14*) and Dutch national law ("wet op de Dierproeven," Stb 1985, 336).

The mice were injected in the retroorbital plexus with a mixture of 0.37 MBq cmAb U36-*N*-sucDf.⁸⁹Zr, 0.13 MBq cmAb U36-*p*-SCN-Bz-DOTA-⁸⁸Y, and unlabeled cmAb U36 (total of 100 μ g mAb). At indicated time points after injection, mice were anesthetized, bled, killed, and dissected. After blood, tumors (weight, 35–370 mg), normal tissues, and gastrointestinal contents had been weighed, the amount of radioactivity in each was measured in a γ -well counter. Radioactivity uptake was calculated as the percentage of the injected dose per gram of tissue (%ID/g). Differ-

ences in tissue uptake between coinjected conjugates were statistically analyzed for each time point with SPSS 10.0 software (SPSS Inc.) using the Student *t* test for paired data. Two-sided significance levels were calculated, and P < 0.05 was considered statistically significant.

PET Studies

PET Scanner. Measurements were performed using a prototype single-crystal-layer HRRT 3D PET scanner (CTI PET Systems) (15). The HRRT consists of 8 flat-panel detector heads, arranged in an octagon. The distance between 2 opposing heads is 46.9 cm. Each head contains 9×13 lutetium oxyorthosilicate crystal blocks of 7.5-mm thickness, which are cut into 8×8 crystals, resulting in 7,488 individual crystal elements per head and 59,904 crystals for the entire gantry.

Transmission scans for attenuation correction were routinely obtained with each scan in 2-dimensional (2D) mode (consisting of 52 scans with a total duration of 360 s) using a single point source of 740 MBq ¹³⁷Cs and an energy window of 550–800 keV. Emission data can be acquired in 3D mode only. For the present study, acquisition was performed with an energy window of 400–650 keV, and emission data were rebinned (compressed) online into 32-bit list mode using a span of 9 and a ring difference of 67. Random subtraction was applied online by a delayed window technique. The 32-bit list-mode file was subsequently converted into a single-frame histogram online.

For image reconstruction purposes, the transmission scan was first reconstructed and the resulting transmission image was scaled to correct for the difference in photon energy between emission (511 keV) and transmission (662 keV) counts using a histogrambased method (15). After attenuation correction and normalization (without correction for dead-time losses), the gaps in the resulting 3D emission sinogram were corrected by angular and transaxial interpolation. The fully corrected 3D emission scan was then Fourier rebinned into 207 image planes of 1.21 mm, which were subsequently reconstructed by 2D filtered backprojection with a Hanning 0.5 filter. The reconstructed volume consisted of 207 image planes of 256 \times 256 voxels, with each voxel equaling $1.21 \times 1.21 \times 1.21$ mm. For the present study, no scatter correction was applied because evaluation studies with the HRRT scanner showed that the scatter fraction was below 0.05 for smallanimal scans and no accurate scatter-correction algorithm was available at the moment for HRRT scans (15).

Phantom Studies. Three basic phantoms were used. For linearity measurements, a phantom consisting of a cylinder (4.5 cm in diameter \times 11.9 cm long) filled with 200 MBq ⁸⁹Zr was scanned for 30 min at several time points during the decay of ⁸⁹Zr. Two line sources were used for determination of spatial resolution, one filled with ⁸⁹Zr and the other with ¹⁸F as a reference. The 2 sources were inserted in the central axis of a water-filled cylinder (20 cm in diameter \times 20 cm long) and located transaxially, 5 cm off center. For determination of recovery coefficients, a Jaszczak phantom was used. This phantom consists of a water-filled cylinder, containing 6 spheres with inner diameters ranging from 4.4 to 28 mm (0.05 to 11.5 cm³). The spheres were filled with either ⁸⁹Zr or ¹⁸F and scanned for 30 min.

Animal Studies. Mice bearing HNX-OE xenografts were injected with 3.7 MBq cmAb U36-*N*-sucDf⁻⁸⁹Zr (100 μ g), and up to 4 mice were scanned simultaneously. The total activity within the field of view of the scanner stayed well within the region of linearity. Before being scanned, the mice were anesthetized with

sodium pentobarbital (75 mg/kg, intraperitoneally) and positioned in the PET scanner. A transmission scan of 360 s was performed, followed by a 60-min emission scan. At 24 and 48 h after injection 2 mice were scanned, and at 72 h after injection 8 mice were scanned. The mice were killed immediately after scanning, and tumors (weight, 19–154 mg) were excised and counted with both a germanium(lithium) detector and a γ -counter.

PET Data Analysis

Phantom Studies. The calibration factor to convert region-ofinterest (ROI) counts/pixel/s to Bq/mL was determined by drawing an ROI in the image of the scanned cylinder. For the determination of the counting rate linearity, the observed counts were subsequently converted with the aid of this calibration factor and plotted as a function of known radioactivity concentration.

Spatial resolution of ⁸⁹Zr, expressed as full width at half maximum (FWHM), was calculated by linear interpolation of horizontal and vertical line profiles, averaged over 5 adjacent image planes. For comparison, the same was performed for ¹⁸F.

Hot-spot recovery coefficients (HSRCs) of ⁸⁹Zr were determined by drawing an ROI for each sphere of the Jaszczak phantom, using a 50% isocontour (ROI including pixels with \geq 50% of the maximum pixel radioactivity concentration). Subsequently, the HSRC was calculated for each sphere by dividing the measured radioactivity concentration in the ROI (A_{m, sphere}) by the measured radioactivity concentration in the ROI of the largest sphere (A_{m, largest sphere}). The ROI areas derived from this experiment were compared with the true sphere sizes to assess the accuracy of size prediction using a 50% isocontour. For comparison, the same was performed for ¹⁸F.

Animal Studies. For the quantification of radioactivity in millimeter-sized tumors, 3D volumes of interest (VOIs) were drawn semiautomatically using software kindly provided by J. Nuyts (Katholieke Universiteit Leuven). The radioactivity concentration in these VOIs was corrected for partial-volume effects starting from the following equation:

$$A_{u, tumor} = (HSRC \cdot A_{c, tumor}) + (CSRC \cdot A_{m, surroundings}), Eq. 1$$

where $A_{u, tumor}$ is the uncorrected radioactivity concentration in the tumor measured by PET, consisting of a tumor self-contribution and a near-surroundings spillover contribution. $A_{c, tumor}$ is the radioactivity concentration in the tumor after correction for partial-volume effects, $A_{m, surroundings}$ is the measured radioactivity concentration in the surrounding tissue near the tumor, and CSRC is the cold spot recovery coefficient.

 $A_{u, tumor}$ was determined by drawing an 80% isocontour VOI around the tumor. HSRCs were determined by drawing 80% isocontour VOIs around each sphere of the Jaszczak phantom and were plotted as a function of VOI volume. The relationship between hot- and cold-spot measurements was taken as described by Geworski et al. (*16*):

$$CSRC = 1 - HSRC.$$
 Eq. 2

 $A_{m, surroundings}$ was determined for each tumor by drawing 2 ROIs in the plane with the maximum pixel radioactivity concentration, together specifying a ring-shaped area around the tumor with a thickness of 1 pixel. The inner ROI (ROI₁) marked the boundary of the tumor and was established by decreasing the percentage of the isocontour until reaching the largest tumor ROI volume that did not include nearby radioactivity-containing organs. Subsequently, the second ROI (ROI₂) was drawn with 2 times the diameter of ROI_1 in the *x*- and *y*-directions. The radioactivity concentration in the ring-shaped area ($A_{m, surroundings}$) was determined according to the following equation:

$$A_{m, surroundings} = \frac{(N_2 - N_1)}{(V_2 - V_1)}, \qquad Eq. 3$$

where N_1 and V_1 are the radioactivity and volume of ROI₁, respectively, and N_2 and V_2 are those of ROI₂.

Rewriting Equation 1 and substituting Equations 2 and 3 give the following equation used in this study:

$$A_{c, tumor} = \frac{A_{u, tumor}}{HSRC} - \frac{(1 - HSRC) \cdot (N_2 - N_1)}{HSRC \cdot (V_2 - V_1)}.$$
 Eq. 4

 $A_{c, tumor}$ values (PET assessed) were plotted against the actual radioactivity levels in the excised tumors (ex vivo assessed), and regression analysis was performed with SPSS 10.0.

RESULTS

Radiolabeling

Labeling of cmAb U36-*N*-sucDf with ⁸⁹Zr resulted in an overall yield of 81% \pm 6%, a radiochemical purity of 97.4% \pm 0.9%, and 93% \pm 2% immunoreactivity (*n* = 2). cmAb U36-*p*-SCN-Bz-DOTA was labeled with ⁸⁸Y with an overall yield of 97%, a radiochemical purity of 100%, and 96% immunoreactivity. Upon phosphor imager analysis of SDS PAGE gels, all 3 radioimmunoconjugates showed more than 92% of the activity in the 150-kDa IgG band. The specific activities of cmAb U36-*N*-sucDf-⁸⁹Zr for biodistribution and PET studies and of cmAb U36-*p*-SCN-Bz-DOTA-⁸⁸Y were 50, 109, and 46 MBq/mg, respectively.

Biodistribution Studies

For comparison of the biodistribution of 89Zr-labeled and ⁸⁸Y-labeled mAb in tumor-bearing nude mice, cmAb U36-N-sucDf-89Zr was coinjected with cmAb U36-p-SCN-Bz-DOTA-⁸⁸Y. At 3, 24, 48, 72, and 144 h after injection, the average uptake (%ID/g, mean \pm SE) in tumor, blood, normal tissues, and gastrointestinal contents was determined (Fig. 2). In general, ⁸⁹Zr-labeled mAb and ⁸⁸Y-labeled mAb showed similar uptake in tumor, blood, and other organs at all time points. Tumor uptake increased over time, from 4.1 ± 0.3 %ID/g at 3 h to 25.7 ± 1.9 %ID/g at 144 h for the ⁸⁹Zr-labeled mAb and from 4.0 \pm 0.3 %ID/g at 3 h to 25.9 ± 1.8 %ID/g at 144 h for the ⁸⁸Y-labeled mAb. Blood values decreased from 28.8 \pm 0.8 % ID/g at 3 h to 6.9 \pm 0.4 %ID/g at 144 h for the ⁸⁹Zr-labeled mAb and from 29.9 \pm 0.9 %ID/g at 3 h to 7.9 \pm 0.7 %ID/g at 144 h for the ⁸⁸Y-labeled mAb. Significant differences (P < 0.01) between 89Zr-labeled mAb and 88Y-labeled mAb were found at 72 and 144 h after injection in liver (6.9 \pm 0.8 %ID/g vs. 6.2 ± 0.8 % ID/g and 7.7 ± 0.5 % ID/g vs. 6.0 ± 0.4 % ID/g, respectively), sternum (2.5 \pm 0.1 %ID/g vs. 1.6 \pm 0.03 %ID/g and 1.8 \pm 0.2 %ID/g vs. 1.1 \pm 0.1 %ID/g, respectively), and thighbone (2.5 \pm 0.1 %ID/g vs. 1.3 \pm 0.1 %ID/g and 3.5 \pm 0.4 %ID/g vs. 1.1 \pm 0.1 %ID/g, respectively). For the kidney, a significant difference was found at all time points (from $7.3 \pm 0.2 \text{ \%ID/g vs. } 6.5 \pm 0.3 \text{ \%ID/g}$ at 3 h to $3.2 \pm 0.2 \text{ \%ID/g vs. } 2.4 \pm 0.2 \text{ \%ID/g}$ at 144 h).

PET Studies

Phantom Studies. ⁸⁹Zr phantom studies were performed to determine linearity, resolution, and recovery coefficients.





FIGURE 3. ⁸⁹Zr-counting-rate linearity determination with HRRT PET camera. Plot is of PET-assessed radioactivity in cylinder phantom versus radioactivity based on dose calibrator measurements. Note presence of linearity, except for highest radioactivity measurement.

Linearity (PET-assessed radioactivity concentration vs. the actual radioactivity concentration) was high ($R^2 = 0.99$) in the radioactivity range of 0.04-0.33 MBq ⁸⁹Zr per milliliter. At the highest radioactivity concentration measured, 0.75 MBq/mL, nonlinearity was observed (Fig. 3). Image resolution of ⁸⁹Zr, expressed as FWHM, was 4.0 mm (Fig. 4). Under the same conditions, FWHM for ¹⁸F was 3.9 mm. HSRC (50% isocontour) for ⁸⁹Zr and ¹⁸F as a function of sphere volume is shown in Figure 5A. In general, the ⁸⁹Zr-HSRC values were slightly lower than the ¹⁸F-HSRC values. At 50% isocontour, the sphere areas were overestimated by a factor of 1.29 for ⁸⁹Zr and 1.07 for ¹⁸F (Fig. 5B). The lower HSRC values and the higher overestimation of sphere areas of ⁸⁹Zr are most probably related to the higher positron energy of ^{89}Zr (E_{\beta+max} = 0.897 MeV) in comparison with that of ¹⁸F ($E_{\beta+max} = 0.634$ MeV).

Animal Studies. Tumor imaging with ⁸⁹Zr-N-sucDf-labeled mAb was successful in 22 of 22 tumors (19–154 mg, 12 mice). Figure 6 shows a typical image of a xenograftbearing nude mouse at 72 h after injection, with excellent visualization of tumors. The same studies were used to assess the potential of PET for quantification of tumor uptake. PET analysis, applying corrections for partial-volume effects according to Equation 4, gave tumor uptake values in close agreement ($R^2 = 0.79$, 24% \pm 17% error)

FIGURE 2. Biodistribution of coinjected cmAb U36-*N*-sucDf-⁸⁹Zr (0.37 MBq, white bars) and cmAb U36-*p*-BSCN-Bz-DOTA-⁸⁸Y (0.13 MBq, black bars) in HNX-OE xenograft-bearing mice at 3 h (A), 24 h (B), 48 h (C), 72 h (D), and 144 h (E) after injection. At the indicated time points, 4 mice were bled, sacrificed, and dissected, and radioactivity levels (%ID/g \pm SE) of blood, tumor, organs, and gastrointestinal contents were assessed. BL = blood; TU = tumor; SM = sternum; HE = heart; LU = lung; LI = liver; SP = spleen; KI = kidney; MU = muscle; TB = thighbone; CO = colon; CC = colon content; IL = ileum; IC = ileum content; ST = stomach; SC = stomach content.



FIGURE 4. Spatial resolution determination for ⁸⁹Zr (dotted line) with HRRT PET camera. Line profile was drawn through image of line source containing ⁸⁹Zr. For comparison, line profile for ¹⁸F (solid line) is also shown.

with ex vivo tumor uptake values (Fig. 7A). Figure 7B shows this correlation to be independent of the volume and the day of imaging. The result of quantification without correction for partial-volume effects is shown in Figure 7C and indicated that such correction is especially important for tumors with a small VOI.

DISCUSSION

Whereas ⁹⁰Y has attractive characteristics for therapy, imaging and the assessment of ⁹⁰Y biodistribution are complicated. The use of ¹¹¹In as an imaging analog for ⁹⁰Y has appeared to be suboptimal, because of the often-observed dissimilar biodistribution of these radionuclides (*5*). Besides this, imaging with ¹¹¹In uses a gamma camera, which has intrinsic limitations with respect to quantification. In theory, PET provides better possibilities for quantification of tracer uptake, but this technique is in its infancy with respect to the availability of suitable positron emitters, tracers, and quantification techniques (*17*).



FIGURE 5. HSRCs (A) and sphere size estimations (B) for ⁸⁹Zr (○) with HRRT PET camera. For comparison, ¹⁸F (■) data are also shown. For this purpose, 50% isocontour ROIs were drawn around spheres of Jaszczak phantom.



FIGURE 6. HRRT PET images of HNX-OE xenograft-bearing mouse injected with cmAb U36-*N*-sucDf-⁸⁹Zr (3.7 MBq) at 72 h after injection. Coronal image plane (A) in which both tumors (left, 124 mg; right, 26 mg) were visible was chosen. Transaxial image planes in which right tumor was optimally visible (B, top) or left tumor was optimally visible (B, middle and bottom) were chosen. Bottom panel of B illustrates approach to arrive at ring-shaped area used for surroundings determination.

Recently, we described the production of large batches of highly pure ⁸⁹Zr by a (p,n) reaction on natural yttrium (⁸⁹Y), and its stable coupling to mAbs (*10*). Because of the congruency in half-life of ⁸⁹Zr and ⁹⁰Y (78.4 vs. 64.1 h) and the fact that both radionuclides residualize on internalization, we postulated ⁸⁹Zr to be a suitable positron-emitting surrogate for ⁹⁰Y.

The present study was performed to examine the potential of immuno-PET with ⁸⁹Zr-labeled mAbs as a scouting procedure in combination with ⁹⁰Y-mAb RIT and to assess its quantitative imaging performance in a realistic setting, that is, small tumors in a region with low object-to-background ratio. As a first evaluation, the biodistribution of cmAb U36-⁸⁹Zr and cmAb U36-⁸⁸Y was compared using the *N*-sucDf chelate for coupling of ⁸⁹Zr and the commonly used chelate *p*-SCN-Bz-DOTA for coupling of ⁸⁸Y (instead of ⁹⁰Y). Notwithstanding different chelators, both radionuclides showed similar uptake levels in blood, tumor, and

most of the organs up to 144 h after injection. Only in kidney and, at the later time points (72 and 144 h after injection), in liver, sternum, and thighbone was a higher uptake of ⁸⁹Zr than of ⁸⁸Y observed. The difference in bone retention was in the same range as previously observed in



biodistribution studies on ¹¹¹In- and ⁹⁰Y-labeled mAbs (5). The subtle divergence in biodistribution between ⁸⁹Zr and ⁸⁸Y is most probably due to the chemical differences between the radionuclides in combination with the chelators. With respect to the latter, investigations are ongoing to possibly find one chelate that binds both radionuclides with the same high stability.

As an alternative positron-emitting surrogate for ⁹⁰Y, ⁸⁶Y (33% β^+ , $E_{\beta+max} = 1.2$ MeV) has been receiving increasing attention (18-24). An advantage in the use of the same element would be that deconjugation should result in identical tissue distribution. With respect to ⁸⁶Y immuno-PET, the biodistribution of an 86Y-labeled anti-Lewis Y mAb was recently compared with the biodistribution of the ¹¹¹Inlabeled mAb, using 2-(p-SCN-Bz)-cyclohexyl-diethylenetriaminepentaacetic acid as the chelate (23). The uptake of ¹¹¹In and ⁸⁶Y was found to be similar in most tissues. In this study, no quantitative analysis with the authors' 2D PET system was performed, because of the difficulties met with from partial-volume effects when ⁸⁶Y is used to image small tumors. Moreover, the authors foresaw problems with ⁸⁶Y quantification when using 3D PET imaging equipment. These problems concern the subtraction of coincidences, which result from a 511-keV annihilation photon with a prompt γ -photon emitted by ⁸⁶Y. These so-called spurious true coincidences (not randoms) are accepted by the PET camera despite the fact that the 2 γ -photons have no angular correlation. As illustrated in phantom studies by Pentlow et al. (22), when using standard corrections on imaging of ⁸⁶Y with PET, such "spurious true coincidences" can introduce quantification artifacts, especially in regions of higher density. Solutions to these artifacts are under investigation (22).

Several aspects justify further development of ⁸⁹Zr-labeled radioimmunoconjugates in parallel with ⁸⁶Y-labeled conjugates. First, ⁸⁹Zr has no significant prompt γ -photons (Fig. 1), which can hamper quantification. As illustrated in this article, the quantitative imaging performance of ⁸⁹Zr was comparable to that of ¹⁸F, and tumors as small as 19 mg were clearly visualized in xenograft-bearing nude mice after injection of ⁸⁹Zr-labeled cmAb U36. The potential of ⁸⁹Zr-PET for quantification was further illustrated by the good correlation between PET-assessed tumor uptake data and ex

FIGURE 7. Correlation between PET-assessed tumor uptake and ex vivo–assessed tumor uptake. HNX-OE xenograft-bearing mice were injected with cmAb U36-*N*-sucDf-⁸⁹Zr (3.7 MBq) and scanned at 1 d (\Diamond , *n* = 2), 2 d (\triangle , *n* = 2), or 3 d (\blacklozenge , *n* = 8) with HRRT PET camera. Immediately after being scanned, mice were dissected and radioactivity levels in tumors were determined with γ -counter. After reconstruction of images, VOIs were drawn over tumors and radioactivity amounts were calculated. (A) After correction for partial-volume effects, PET-assessed (image-derived) tumor radioactivity values were plotted as function of ex vivo–assessed (γ -counter–derived) tumor radioactivity values. Ratio of ex vivo–assessed and PET-assessed tumor radioactivity values, corrected (B) or not corrected (C) for partial-volume effects, was plotted as function of VOI. vivo tumor uptake data ($R^2 = 0.79$). Second, the half-life of ⁸⁹Zr (78.4 h) better fits the time needed for intact mAbs to achieve optimal tumor-to-nontumor ratios (typically 48–96 h) than does the half-life of ⁸⁶Y (14.7 h). Also, the longer half-life of ⁸⁹Zr will evidently also have advantages for logistics related to labeling and transportation.

Because of the encouraging results herein, ⁸⁹Zr-labeled cmAb U36 IgG is currently being evaluated for its capacity to detect primary tumors and metastases in operable HNSCC patients. Moreover, the potential of ⁸⁹Zr immuno-PET for quantification will be further evaluated in that clinical study.

CONCLUSION

The biodistributions of cmAb U36-*N*-sucDf-⁸⁹Zr and cmAb U36-*p*-SCN-Bz-DOTA-⁸⁸Y matched well, except for sternum and thighbone at later time points (72 and 144 h after injection). Small differences were found in kidney and liver. The imaging performance of ⁸⁹Zr was comparable to that of ¹⁸F, with a similar spatial resolution and HSRC. PET imaging with ⁸⁹Zr-labeled mAb did reveal millimeter-sized tumors in xenograft-bearing mice, with a good correlation between image-derived and ex vivo–determined tumor radioactivity. Thus, ⁸⁹Zr appears to be a promising candidate for use as a positron-emitting surrogate for ⁹⁰Y.

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